

Through the Roller Sensor Family



Datasheet



- Reliable leading edge detection of letters, thin packages, poly bags, totes, boxes or other product on roller conveyors
- Mounts between conveyor roller gap to standard hex or round side rail holes with no extra hardware required or on the T-Slot with customer supplied bracket and hardware
- Spring loaded end caps reduce installation and alignment time for reduced labor costs
- Built to order with specified length and beam spacing: 200 mm to up to 1500 mm (8 in to up to 59 in) depending on mounting configuration, with 2 to 10 sensors for maximum flexibility
- Robust aluminum housing, ambient light and ESD resistance for enhanced durability



WARNING:

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Models

Model Name	Between Frame Distance (mm)	Output Type	Special Feature	Beam Spacing	No. of Beams	End Cap Style	Cable Length (m)	Connector Style	First Beam Distance from Cable End Cap (mm)
TTR	384	AP	S	A	6	T	2.0	FL	CTR
Model Name = TTR 384 AP S A 6 T - 2.0 FL CTR									

End Cap Style T: 200-1500mm End Cap Styles A, B, D and E: 200-915mm End Cap Styles C, F, and G: 200-750mm	BM = Bimodal AP = Light Operate PNP AN = Light Operate NPN RP = Dark Operate PNP RN = Dark Operate NPN	S = Standard Range (120mm White Card Range) G = Standard Gain (120mm White Card Range) with Ground Strap W = Low Gain (85mm White Card Range) with Ground Strap X = Low Gain (85mm White Card Range) Y = Low Gain (100mm White Card Range) with Ground Strap Z = Low Gain (100mm White Card Range)	A = 54 mm B = 93.1 mm C = 108 mm D = 162 mm E = 186.2 mm F = 75 mm G = 150 mm	2,3,4,5,6,7,8,9,10	A,B,C,D,E,F,G,T	0.5 m, 1.0 m, 2.0 m	FL = Flying Leads RJ = RJ11 Q5 = M12 Q3 = M8	CTR = Beams centered between frames 059-200 = First beam distance from cable end cap
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Note: For definition of the End Cap Styles, see [Table 1](#) on page 2.

Note: Sensors with more than 7 beams have higher minimum supply voltage requirements, see [Specifications](#) on page 5.

Configurations

Figure 1. Spring End Cap Configuration

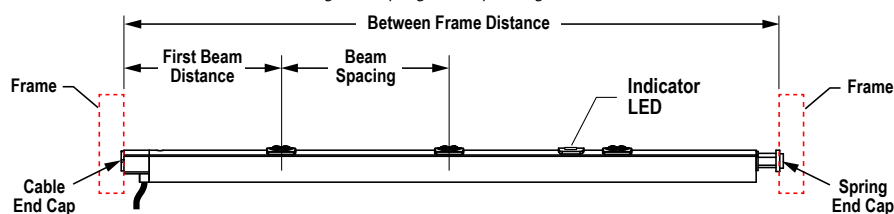


Figure 2. T-Slot Configuration

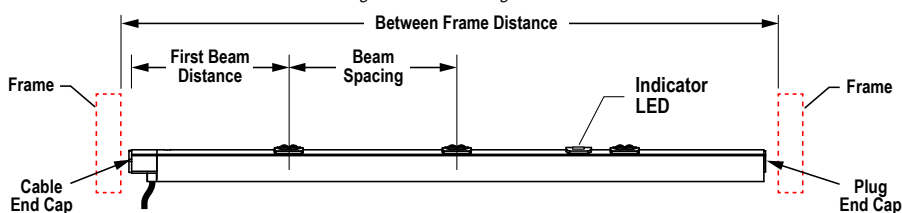


Figure 3. Adhesive End Cap Configuration

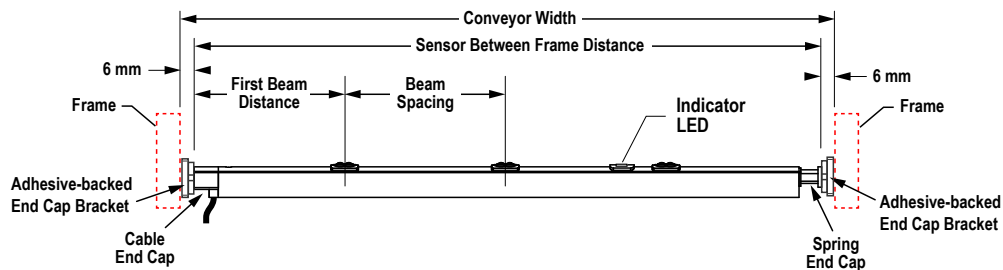


Table 1: End Cap Styles

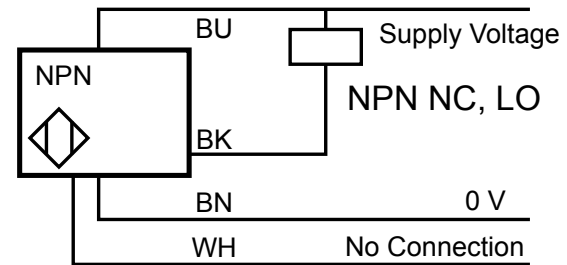
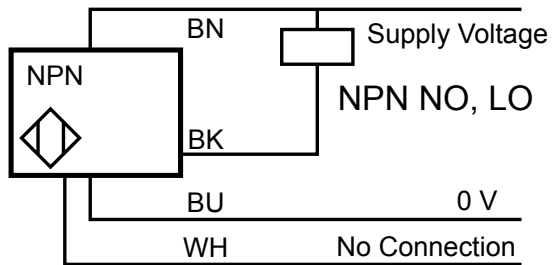
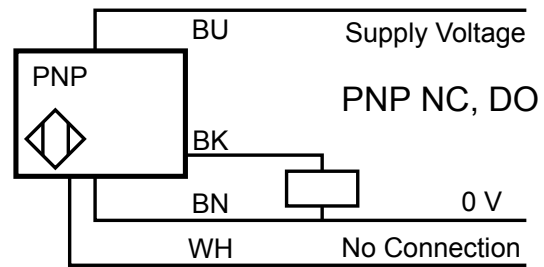
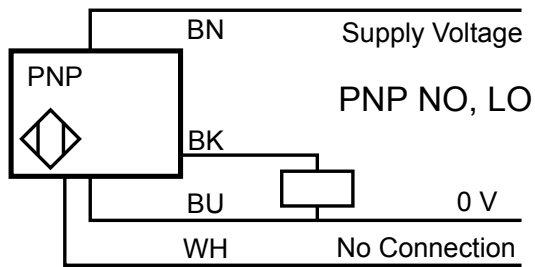
End Cap Style		End 1		End 2	
A	11 mm Hex, flat side up		Spring 11 mm hex / 8 mm round		
B	11 mm Hex, point up		Spring 11 mm hex / 8 mm round		
C	Adjustable 11 mm Hex, can be positioned in 10 degree increments		Spring 11 mm hex / 8 mm round		
D	11 mm Hex, flat side up		Spring 8 mm round		
E	11 mm Hex, point up		Spring 8 mm round		
F	Adjustable 11 mm Hex, can be positioned in 10 degree increments		Spring 8 mm round		
G	Adjustable 11 mm Hex, can be positioned in 10 degree increments / adhesive backed bracket		Spring 11 mm hex / 8 mm round / adhesive backed bracket		
T	11 mm Hex, flat side up		Plug		



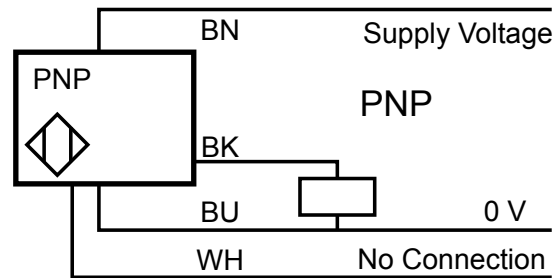
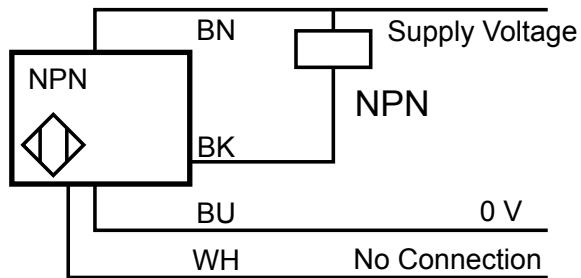
Note: T-Slot mounted sensors with the T End Cap Style are 6 mm shorter than the specified Between Frame Distance.

Wiring

Bimodal Output Wiring Diagrams

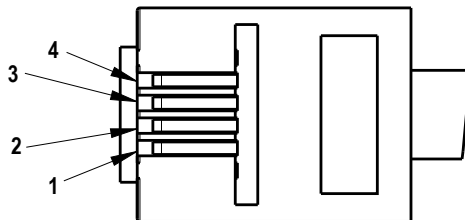


Fixed NPN and PNP Output Wiring Diagrams: Light and Dark Operate by Model Number



RJ-11 Pinout

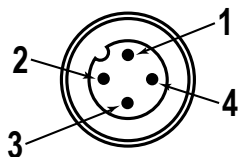
RJ-11 Key



1. Brown
2. Black
3. White
4. Blue

M12 Pinout

M12 Key



1. Brown
2. White
3. Blue
4. Black

M8 Pinout



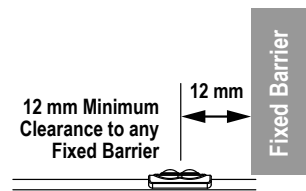
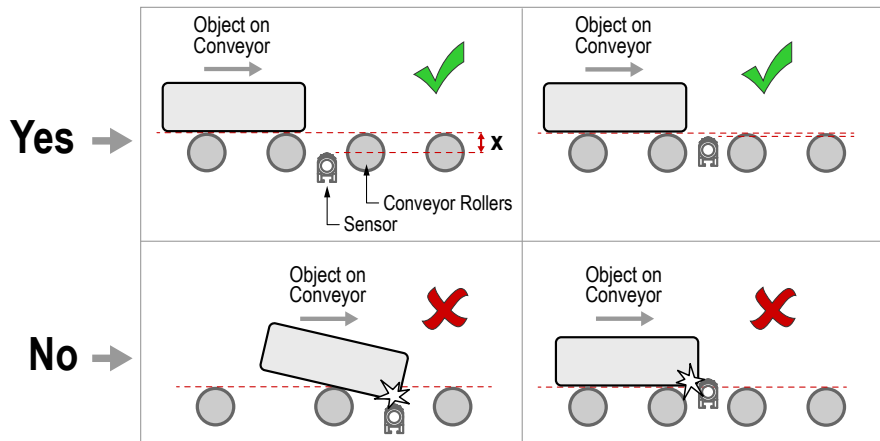
M8 Key

1. Brown
2. White
3. Blue
4. Black

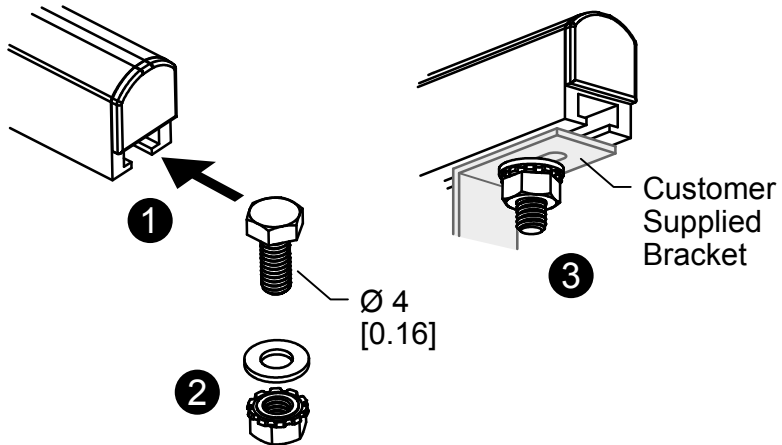
Installation

Mounting Considerations

Conveyor Side View



T-Slot Installation



Specifications

Supply Voltage

Number of Sensing Beams	Supply Voltage with 10% Maximum Ripple
2, 3, 4, 5, 6, 7	18 V DC to 30 V DC
8	22 V DC to 30 V DC
9	24 V DC to 30 V DC
10	26 V DC to 30 V DC

Use only with a suitable Class 2 power supply (UL) or SELV power supply (CE)

Supply Current

45 mA

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Wavelength

Infrared LED, 940 nm

Output Response

1 ms on/off

Output Configuration

Rating: 100 mA max output at 25 °C
 Output Voltage High: Greater than Vsupply – 2.5 V
 Output Voltage Low: Less than 2.5 V
 For loads less than 1 Meg Ohm
 Protected against false pulse on power-up and continuous overload or short-circuit of output

Indicators

Amber on: Light sensed

Sensing Mode

Diffuse, Infrared, 940 nm

Range

Special Feature Type	Range		
	90% White Card	18% Gray Card	6% Black Card
S and G	0 to ≥ 120 mm	0 to ≥ 50 mm	≤ 3 to ≥ 30 mm
Y and Z	0 to ≥ 100 mm	0 to ≥ 40 mm	≤ 4 to ≥ 25 mm
W and X	0 to ≥ 85 mm	0 to ≥ 35 mm	≤ 6 to ≥ 20 mm

Operating Conditions

–10 °C to +55 °C (+14 °F to +131 °F)

Environmental Rating

IP50

Vibration and Mechanical Shock

All models meet IEC 60068-2-6, IEC 60947-5-2, UL491 Section 40, MIL-STD-202F, Method 201A (Vibration: 10 Hz to 60 Hz, 0.5 mm peak-to-peak)
 Shock: 30G 11 ms duration, half sine wave per IEC 60068-2-27

Cable

Minimum static bend radius: 20 mm
 Flex life > 10,000 cycles at flexing bend radius > 40 mm

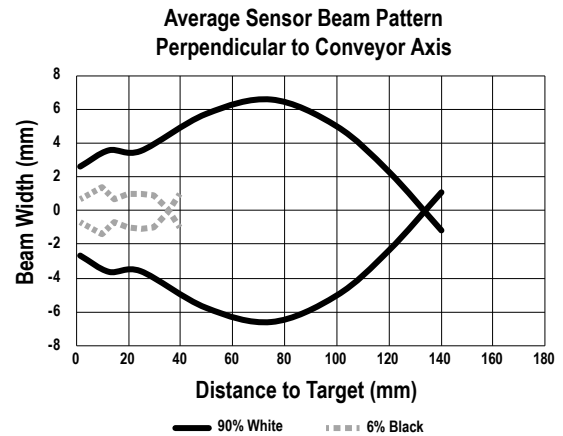
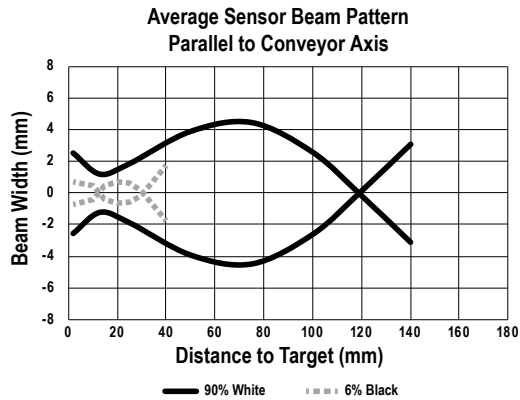
Certifications

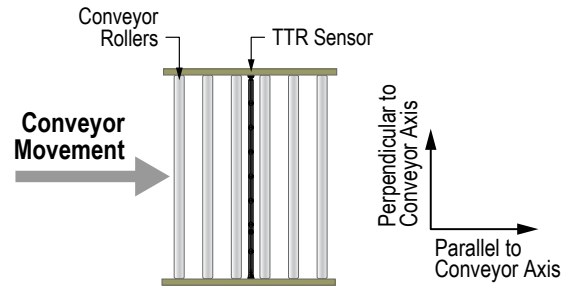
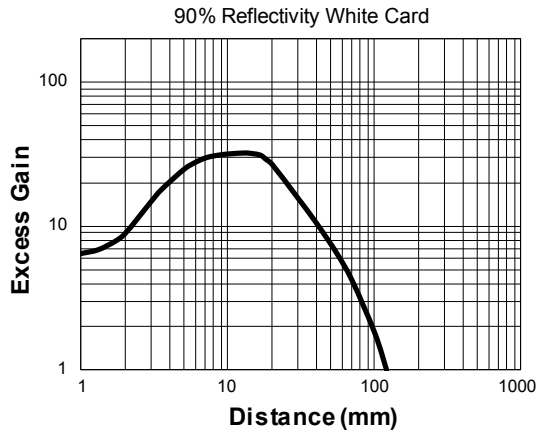


Performance Curves



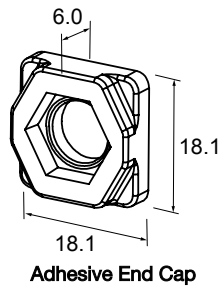
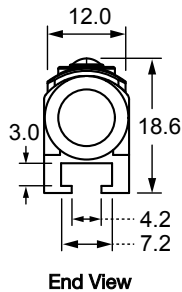
Note: The Beam Pattern and Excess Gain performance curve diagrams represent the Standard Gain (Special Feature S and G) models.





Dimensions

All measurements are listed in millimeters, unless noted otherwise.



Accessories

TTR-HK1

- Hardware packet for T-style End-Cap TTRs
- (2) M4 screws
- (2) Hex nuts
- (2) Lock washers

TTR-HK2

- Hardware packet for G-style End-Cap TTRs
- (2) Adhesive backed mounting brackets



Note: Two adhesive backed mounting brackets are included with each G-style sensor. Adhesive backed mounting brackets are also compatible with A-, B-, or C-style sensors.

TTR-HK20

- Hardware packet for G-style End-Cap TTRs
- (20) Adhesive backed mounting brackets



Note: Two adhesive backed mounting brackets are included with each G-style sensor. Adhesive backed mounting brackets are also compatible with A-, B-, or C-style sensors.

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