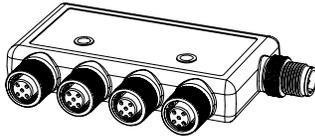


# R90C 4-Port Discrete Bimodal to IO-Link Hub



## Quick Start Guide

This guide is designed to help you set up and install the R90C 4-Port Discrete Bimodal to IO-Link Hub. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at [www.bannerengineering.com](http://www.bannerengineering.com). Search for p/n 221279 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.



- Compact bimodal to IO-Link device converter that connects discrete inputs and sends the value to the IO-Link Master
- Enabled Delay Modes: ON/OFF Delay, ON/OFF/Retriggerable One-shot, ON/OFF Pulse-stretcher and Totalizer
- Measurement Metrics: Count, Events Per Minute (EPM), and Duration
- Discrete Mirroring: Discrete signals (In/Out) from all four ports can be mirrored to any of the four ports, Discrete Out, or the host white wire output
- Outputs a discrete value as received from IO-Link Master Process Data Out
- Discrete input/output can be independently configured as NPN or PNP
- Rugged over-molded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use
- R90C IO-Link hubs are a quick, easy, and economical way to integrate non-IO-Link devices into an IO-Link system

## Overview

The R90C-4B21-KQ hub connects two discrete channels to each of the four unique ports, providing access to monitoring and configuring those ports with an IO-Link master. Host mirroring is available where a selected port input/output discrete signal can be routed to Pin 2 (male) on the PLC/Host connection.

## IO-Link®

IO-Link® is a point-to-point communication link between a master device and a sensor and/or light. It can be used to automatically parameterize sensors or lights and to transmit process data. For the latest IO-Link protocol and specifications, please visit [www.io-link.com](http://www.io-link.com).

For the latest IODD files, please refer to the Banner Engineering Corp website at: [www.bannerengineering.com](http://www.bannerengineering.com).

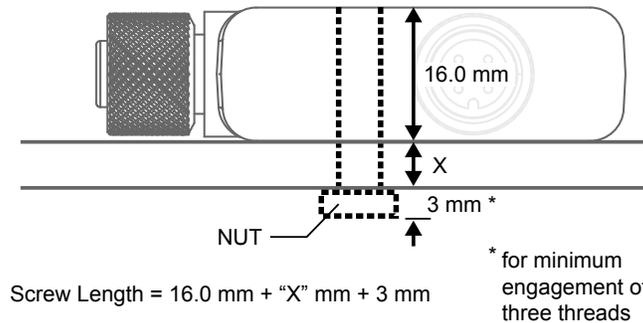
## Resources

For more information, see P/N 221282 *R90C-4B21-KQ IO-Link Data Reference Guide* and P/N 221283 *R90C-4B21-KQ IODD Files*.

## Mechanical Installation

Install the R90C 4-Port Hub to allow access for functional checks, maintenance, and service or replacement.

All mounting hardware is supplied by the user. Fasteners must be of sufficient strength to guard against breakage. Use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the R90C 4-Port Hub accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.



**CAUTION:** Do not overtighten the R90C 4-Port Hub's mounting screw during installation. Overtightening can affect the performance of the R90C 4-Port Hub.

## Status Indicators

The R90C 4-Port Discrete Bimodal to IO-Link Hub has matching amber LED indicators on both sides for each discrete device port to allow for installation needs and still provide adequate indication visibility. There is also an additional amber LED indicator on both sides of the converter, which is specific to the IO-Link communication.

Discrete Device Amber LEDs		IO-Link Communication Amber LED		Power Indicator Green LED	
Indication	Status	Indication	Status	Indication	Status
Off	Discrete OUT is inactive	Off	IO-Link communications are not present	Off	Power off
Solid Amber	Discrete OUT is active	Flashing Amber (900 ms On, 100 ms Off)	IO-Link communications are active	Solid Green	Power on



## Specifications

### Supply Voltage

18 V DC to 30 V DC at 100 mA maximum

### Power Pass-Through Current

1 A per port maximum

### Discrete Output Load Rating

100 mA

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

### Leakage Current Immunity

400 µA

### Indicators

Green: Power  
Amber: IO-Link communications  
Amber: Discrete OUT status

### Connections

(4) Integral 4-pin M12 female quick disconnect  
(1) Integral 4-pin M12 male quick-disconnect connector

### Construction

Coupling Material: Nickel-plated brass  
Connector Body: PVC translucent black

### Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)  
Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

### Certifications



**Banner Engineering Europe** Park  
Lane, Culliganlaan 2F bus 3,  
1831 Diegem, BELGIUM

**Turck Banner LTD** Blenheim  
House, Blenheim Court,  
Wickford, Essex SS11 8YT,  
Great Britain



### Environmental Rating

IP65, IP67, IP68  
NEMA/UL Type 1

### Operating Conditions

**Temperature:** -40 °C to +70 °C (-40 °F to +158 °F)  
90% at +70 °C maximum relative humidity (non-condensing)  
**Storage Temperature:** -40 °C to +80 °C (-40 °F to +176 °F)

### Required Overcurrent Protection



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.  
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.  
Supply wiring leads < 24 AWG shall not be spliced.  
For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

## Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

**THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.**

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. **IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.**

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp. Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. Specifications and product information in English supersede that which is provided in any other language. For the most recent version of any documentation, refer to: [www.bannerengineering.com](http://www.bannerengineering.com).

For patent information, see [www.bannerengineering.com/patents](http://www.bannerengineering.com/patents).

### FCC Part 15

This device complies with Part 15 of the FCC Rules. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

### Industry Canada

This device complies with CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(B). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.