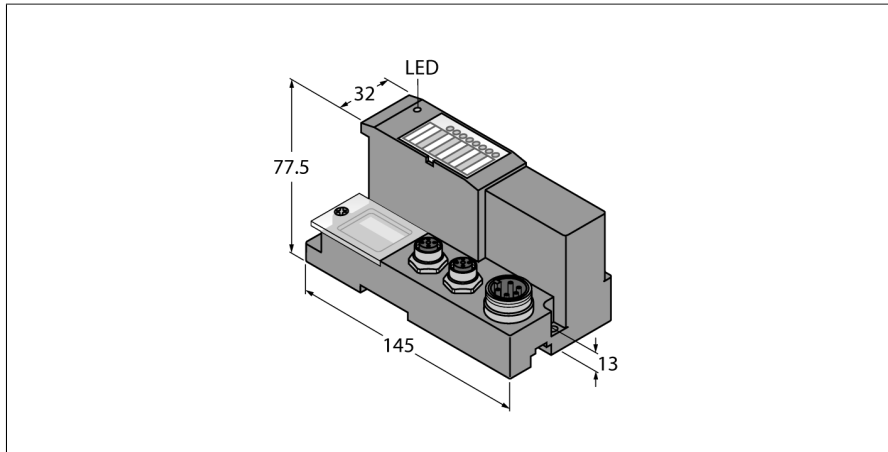


CODESYS 3 Programmable Gateway for the BL67 I/O System Multiprotocol Ethernet Gateway for PROFINET, EtherNet/IP and Modbus TCP with WebVisu License BL67-PG-EN-V3-WV



- CODESYS V3 PLC Runtime
- CODESYS WebVisu license
- CODESYS OPC UA server/client
- IIoT gateway for Turck Cloud
- PROFINET device
- EtherNet/IP device
- Modbus TCP master/slave
- Protection class IP67
- LEDs for display of PLC status, supply voltage, group and bus faults
- 2 × M12 Ethernet, 4-pin, D-coded
- Switched or dual MAC mode
- 10 Mbps/100 Mbps
- 7/8" male connector for power supply, 5-pin

Type	BL67-PG-EN-V3-WV
ID	100000041

Supply voltage	24 VDC
System power supply	24 VDC/5 VDC
Field supply	24 VDC
Admissible range	18...30 VDC
Nominal current from module bus	≤ 100 mA
Max. sensor supply I_{sens}	4 A Short circuit fuse
max. load current I_L	10 A
Max. field supply current	10 A
Max. system supply current	1.2 A
Voltage supply connection	5-pin male 7/8" connector

Functional principle

The programmable BL67 gateways can be used as autonomous PLCs or as decentral PLCs in a network interconnection for fast pre-processing of signals.

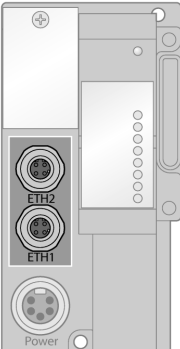

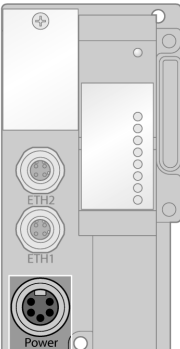

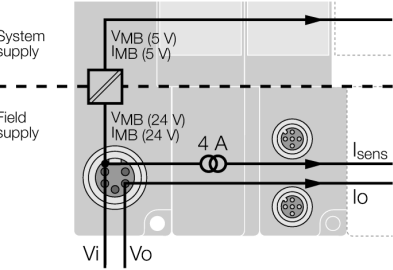
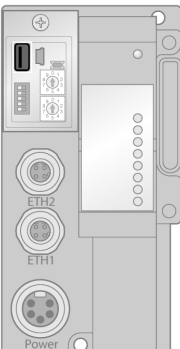

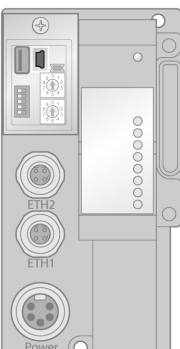

BL67 gateways are the head component of a BL67 station. The BL67 extension modules communicate via the internal module bus with the gateway and can be configured independently of the fieldbus protocol.

Fieldbus transmission rate	10/100 Mbps, Full/Half Duplex, Auto Negotiation, Auto Crossing
Fieldbus addressing	Rotary switch, PGM, DHCP
Fieldbus connection technology	2 × M12, 4-pin, D-coded

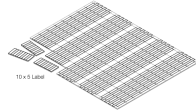
PLC data	
Programming	CODESYS V3
Released for CODESYS version	V 3.5.8.10
Programming languages	IEC 61131-3 (IL, LD, FBD, SFC, ST)
Application tasks	5
Programming interface	Ethernet, USB
Processor	ARM, 32 Bit
Cycle time	< 1 ms for 1000 IL commands (without I/O cycle)
Real time clock	yes
Program memory	1024 kByte
Data memory	512 kByte
Input data	4 kByte
Output data	4 kByte
Non-volatile memory	16 kByte

Web server	192.168.1.254 (Default)
Service interface	Ethernet, mini USB

Modbus TCP	
Addressing	Static IP, DHCP
Supported function codes	FC1, FC2, FC3, FC4, FC5, FC6, FC15, FC16, FC23
Input Data Size	max. 1024 register
Input register start address	0 (0x0000 hex)
Output Data Size	max. 1024 register
Output register start address	0 (0x0000 hex)
Ethernet/IP	
Addressing	acc. to EtherNet/IP specification
Device Level Ring (DLR)	not supported
Input Data Size	248 INT
Output Data Size	248 INT
PROFINET	
Addressing	DCP
Conformance class	B (RT)
MinCycleTime	1 ms
Diagnostics	acc. to PROFINET alarm handling
Topology detection	supported
Automatic addressing	supported
Media Redundancy Protocol (MRP)	not supported
Input Data Size	max. 512 BYTE
Output Data Size	max. 512 BYTE
Dimensions (W x L x H)	
Dimensions (W x L x H)	74 x 145 x 77.5 mm
Ambient temperature	-25...+70 °C
Temperature derating	
> 55 °C Circulating air (Ventilation)	Derating: Max. power consumption = 5 A
> 55 °C Steady ambient air	Derating: Max. power consumption = 5 A
Storage temperature	-40...+85 °C
Relative humidity	15...95 % (internal), level RH-2, no condensation (when stored at 45 °C)
Vibration test	
Acc. to EN 61131	
- up to 5 g (at 10 to 150 Hz)	for mounting on DIN rail no drilling according to EN 60715, with end bracket
- up to 20 g (at 10 up to 150 Hz)	for mounting on base plate or machinery Therefore every second module has to be mounted with two screws each.
Shock test	
Acc. to IEC 60068-2-27	
Drop and topple	acc. to IEC 68-2-31 and free fall to IEC 68-2-32
Electromagnetic compatibility	
Acc. to EN 61131-2	
Protection class	IP67
MTTF	116 years acc. to SN 29500 (Ed. 99) 20 °C
DIN rail mounting	yes, Attention: Offset
Direct mounting	Two mounting holes, Ø 6 mm
Included in delivery	
1 x end plate BL67	

	<p>Ethernet</p> <p>The M12-D coded Ethernet ports are used as interface for programming, configuration and fieldbus communication. The gateway can be operated as a slave at PLCs or PC based systems with PROFINET, EtherNet/IP™ or Modbus TCP master as well as with a driver software.</p> <p>Ethernet Cable (Example): M12 - M12: RSSD-RSSD-441-2M/S2174 (ID number 6914218) M12 - RJ45: RSSD-RJ45-441-2M/S2174 (ID number 6915781)</p>	<p>Pin Assignment</p>  <ul style="list-style-type: none"> 1 = YE (TX +) 2 = WH (RX +) 3 = OG (TX -) 4 = BU (RX -)
	<p>Power Supply</p> <p>The BL67 system is supplied with power via a dual-circuit</p> <p>System power supply V_i V_i is for the internal system supply at the backplane bus ($V_{MB(SV)}$) and for the 4A short-circuit limited sensor supply (V_{sens}).</p> <p>Load voltage V_o V_o for output supply, limited to max. 10 A.</p> <p>Power Cable (Example): 7/8" – 7/8": RKM52-2-RSM52 (ID number 6914150) 7/8" – open: RKM52-2M (ID number 6604711)</p>	<p>Pin Assignment</p>  <ul style="list-style-type: none"> 1 = GND 2 = GND 3 = PE 4 = V_i 5 = V_o <p>Power Supply</p> 
	<p>USB Host Port</p> <p>Storage media can be connected to the USB host port, please observe the instructions in the user manual.</p>	<p>Pin Assignment</p>  <ul style="list-style-type: none"> 1 = 5 VDC 2 = D - 3 = D + 4 = GND
	<p>USB Device Port</p> <p>The USB device port can be used as a programming and service interface.</p>	<p>Pin Assignment</p>  <ul style="list-style-type: none"> 1 = 5 VDC 2 = D - 3 = D + 4 = n.c. 5 = GND

Function accessories

Type code	Ident no.		Dimension drawing
BL67-LABEL-DIN-A4-50STCK.	6827196	Labels for electronic modules and gateways, DIN A5 sheets, perforated, laser printing, 50 pcs.	 <p>The dimension drawing shows a rectangular sheet of perforated paper, likely a label sheet, with a grid of small rectangular labels. The sheet is shown at an angle, and the text '10x8 Label' is visible at the bottom left of the drawing.</p>