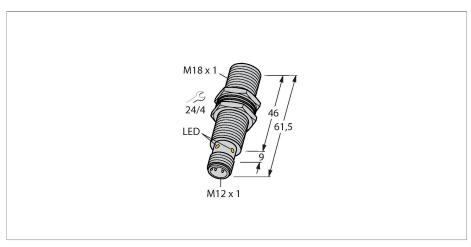


# BI8U-EM18MWD-VP6X-H1141 Inductive Sensor – For the Food Industry



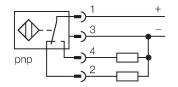
#### Technical data

Tura	DIGIT ENATONIAND VIDEN 114444		
Type	BI8U-EM18MWD-VP6X-H1141		
ID	100000635		
General data			
Rated switching distance	8 mm		
Mounting conditions	Flush		
Secured operating distance	≤ (0.81 × Sn) mm		
Repeat accuracy	≤ 2 % of full scale		
Temperature drift	≤ ±10 %		
	≤ ± 20 %, ≤ -25 °C , ≥ +70 °C		
Hysteresis	315 %		
Electrical data			
Operating voltage U <sub>B</sub>	1030 VDC		
Ripple U <sub>ss</sub>	≤ 10 % U <sub>Bmax</sub>		
DC rated operating current I <sub>e</sub>	≤ 200 mA		
No-load current	≤ 25 mA		
Residual current	≤ 0.1 mA		
Isolation test voltage	0.5 kV		
Short-circuit protection	yes/Cyclic		
Voltage drop at I <sub>e</sub>	≤ 1.8 V		
Wire break/reverse polarity protection	yes/Complete		
Output function	4-wire, Complementary contact, PNP		
DC field stability	300 mT		
AC field stability	300 mT <sub>ss</sub>		
Switching frequency	1.5 kHz		
Mechanical data			
Design	Threaded barrel, M18 x 1		
Dimensions	61.5 mm		

#### **Features**

- ■Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- ■For temperatures of -40 °C...+100 °C
- High protection class IP69K for harsh environments
- ■Special double-lip seal
- Protection against all common acidic and alkaline cleaning agents
- Laser engraved label, permanently legible
- ■DC 4-wire, 10...30 VDC
- Changeover contact, PNP output
- ■M12 x 1 male connector

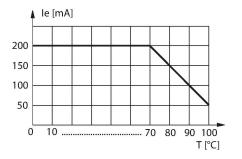
### Wiring diagram





#### Functional principle

The inductive sensors for the food industry are absolutely tight and resistant to cleaning agents and disinfectants. The requirements of the protection classes IP68 and IP69K are well exceeded by our uprox®+ sensors. The sensors are entirely protected by the LCP front cap and the stainless steel housing.

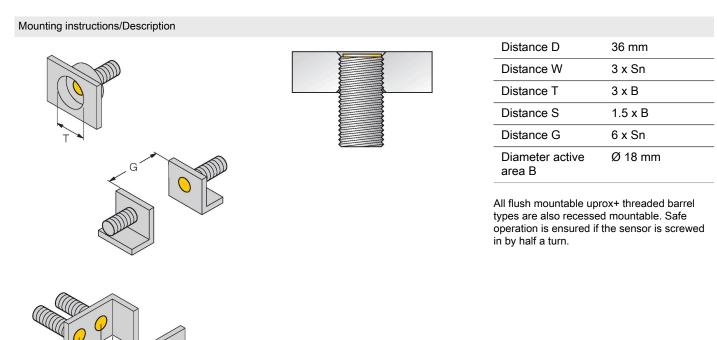




#### Technical data

Housing material	Stainless steel, 1.4404 (AISI 316L)		
Active area material	Plastic, LCP		
Connector housing	plastic, PP		
Admissible pressure on front cap	≤ 15 bar		
Max. tightening torque of housing nut	25 Nm		
Electrical connection	Connector, M12 × 1		
Environmental conditions			
Ambient temperature	-40+100 °C		
Vibration resistance	55 Hz (1 mm)		
Shock resistance	30 g (11 ms)		
Protection class	IP68 IP69K		
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C		
Switching state	LED, Yellow		

## Mounting instructions



#### Accessories

MW18

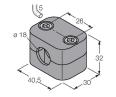
6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



QM-18 6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.

PN-M18

6905310

Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)



#### Accessories

Dimension drawing	Туре	ID	
M12 x 1 1/2 14	RKH4.4-2/TFE	6934473	Connection cable, M12 female connector, straight, 4-pin, stainless steel coupling nut, cable length: 2 m, jacket material: PVC, gray; temperature range: -25+80 °C
M12×1	RKH4.4-2/TFG	6933086	Connection cable, M12 female connector, straight, 4-pin, stainless steel coupling nut, cable length: 2 m, jacket material: TPE, gray; temperature range: -40+105 °C

