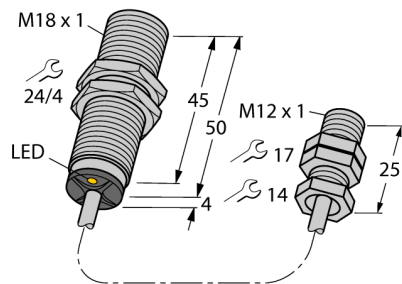


Inductive Sensor

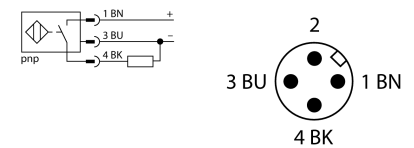
With Increased Switching Distance

BI8-M18-AP6X-0.17-FSF4/S90



- Threaded barrel, M18 x 1
- Chrome-plated brass
- Large sensing range
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Pigtail with M12 x 1 male receptacle

Wiring Diagram



Type	BI8-M18-AP6X-0.17-FSF4/S90
ID	100001993
General data	
Rated switching distance S_n	8 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2\%$ of full scale
Temperature drift	$\leq \pm 10\%$
Hysteresis	3...15 %
Electrical data	
Operating voltage U_o	10...30 VDC
Ripple U_{rs}	$\leq 10\% U_{Bmax}$
DC rated operating current I_o	≤ 200 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	54 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	M12 receptacle, M12 x 1
Cable quality	Ø 5.2 mm, LiYY-11Y, PUR, 0.17 m
Core cross-section	3 x 0.5 mm ²

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	
Included in delivery	2 × M18 nut, 2 × M12 nut

Accessories

Type code	Ident no.		Dimension drawing
BST-18B	6947214	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6	
QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 x 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.	
MW-18	6945004	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene	