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I/O allocation to FIL20-8DXP

			Process data
PROZESS KONTROLLE CONTROL DE PROCESOS PROCESS INSPECTION		Output I/O ₇	Byte.bit offset 0.7
		Input I/O ₆	Byte.bit offset 0.6
PROZESS WIEDERHOLEN REPETIR PROCESO PROCESS REPEAT		Output I/O ₅	Byte.bit offset 0.5
		Input I/O ₄	Byte.bit offset 0.4
PROZESS OK PROCESO OK PROCESS OK		Output I/O ₃	Byte.bit offset 0.3
		Input I/O ₂	Byte.bit offset 0.2
PROZESS NOK PROCESO NOK PROCESS NOK		Output I/O ₁	Byte.bit offset 0.1
		Input I/O ₀	Byte.bit offset 0.0