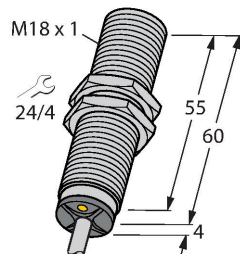


BI5-M18-LIU

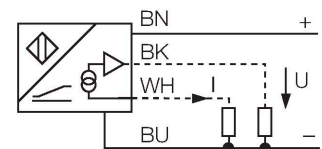
Inductive Sensor – With Analog Output



Features

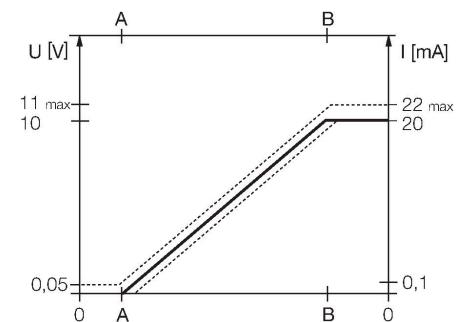
- Threaded barrel, M18 x 1
- Chrome-plated brass
- 4-wire, 15...30 VDC
- Analog output
- 0...10 V and 0...20 mA
- Cable connection

Wiring diagram



Functional principle

Inductive TURCK sensors with analog output accomplish simple control tasks. They provide a current, voltage or frequency signal proportional to the target's distance. The output signal is linear to the distance of the target over the entire sensing range.



Technical data

Type	BI5-M18-LIU
ID	1536000
General data	
Measuring range	2...4 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeatability	$\leq 1\%$ of measuring range A - B
	0.5 %, after warm-up 0.5 h
Reproducibility	$\leq 20\ \mu\text{m}$
	$\leq 10\ \mu\text{m}$, after a warm-up time of 0.5 h
Linearity deviation	$\leq 3\%$
Temperature drift	$\leq \pm 0.06\ \%/K$
Electrical data	
Operating voltage	15...30 VDC
Residual ripple	$\leq 10\% U_{ss}$
No-load current	8 mA
Isolation test voltage	$\leq 0.5\ \text{kV}$
Short-circuit protection	yes
Wire breakage/Reverse polarity protection	no / Complete
Output function	4-wire, Analog output
Voltage output	0...10 V
Current output	0...20 mA
Load resistance voltage output	$\geq 4.7\ \text{k}\Omega$
Load resistance current output	$\leq 0.4\ \text{k}\Omega$
Measuring sequence frequency	200 Hz

Technical data

Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	64 mm
Housing material	Metal, CuZn, Chrome-plated
Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, Gray, LifYY, PVC, 2 m
Core cross-section	4 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	751 years acc. to SN 29500 (Ed. 99) 40 °C

Mounting instructions

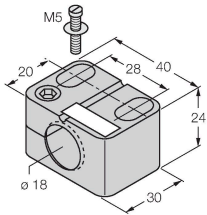
Mounting instructions/Description		
	Distance D	2 x B
	Distance W	12 mm
	Distance T	3 x B
	Distance S	1.5 x B
	Distance G	24 mm
	Diameter active area B	Ø 18 mm

Accessories

BST-18B

6947214

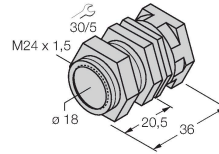
Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



QM-18

6945102

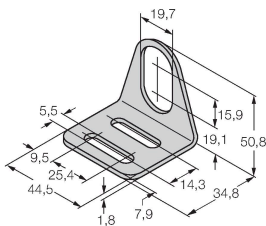
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



MW-18

6945004

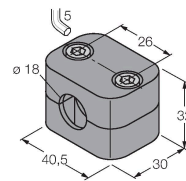
Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene



Accessories

Dimension drawing

Type

ID

IM43-13-SR

7540041

Trip amplifier; 1-channel; input 0/4... 20 mA or 0/2... 10 V; supply of 2- or 3-wire transmitters/sensors; limit value adjustment via teach button; three relay outputs with one NO contact each; removable terminal blocks; 27 mm wide; universal voltage supply 20...250 VUC; further Limit value indicators are described in our "Interface Technology" catalog.

