

Type designation	
Ident no.	
Number of channels	

Dimensions (W x L x H)

Supply voltage max. system supply current I<sub>mb (SV)</sub> Max. sensor supply Isens

max. load current I.

Admissible range

Fieldbus transmission rate

Fieldbus address range Fieldbus addressing Service interface

Fieldbus connection technology

Voltage supply connection Fieldbus termination

Transmission rate

Electrical isolation

**Output connectivity** 

Sensor supply

Temperature derating

> 55 °C Circulating air (Ventilation) > 55 °C Steady ambient air

Relative humidity

Vibration test

Extended vibration resistance - up to 5 g (at 10 to 150 Hz)

- up to 20 g (at 10 up to 150 Hz)

Shock test Drop and topple

Electromagnetic compatibility

Protection class

TI-BL67-DPV1-2

1545028

108 x 145 x 77.5 mm

24 VDC

1.5, A

4 A electronically limited current supply

electronically limited current supply 10 A

18...30 VDC

9.6 kbps ...12 Mbps

1...125

3 decimally coded rotary switches RS232 interface (PS/2 socket) 2 × M12, 5-pin, reverse-coded

7/8", 5-pin

external

115.2 kbps

isolation of electronics and field level via opto-

couplers

M12

0.5 A per channel, short-circuit proof

&#x0020:

no limitation

Isens < 3A, Imb < 1A

5...95 % (internal), level RH-2, no condensa-

tion (when stored at 45 °C)

Acc. to EN 61131

VN 02-00 and higher

for mounting on DIN rail no drilling according

to EN 60715, with end bracket

for mounting on base plate or machinery

Therefore every second module has to be

mounted with two screws each.

Acc. to IEC 60068-2-27

acc. to IEC 68-2-31 and free fall to IEC

68-2-32

Acc. to EN 61131-2

**IP67** 

### Cable max. 50 m between interface and read/write head

- 3 decimal rotary coding switches for the adjustment of the Profibus address
- Maximum transmission rate to the fieldbus 12 Mbps
- Two males M12 x 1, 5-pin reverse-keyed, for fieldbus connection
- One male 7/8", 5-pin, for power supply
- LEDs for display of supply voltage, group and bus errors as well as status and diagnostics
- Connection of up to 2 read/write heads (HF/UHF) via BL ident M12 extension cables
- Mixed operation of HF and UHF read/ write heads

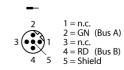
### Wiring Diagram



### **PROFIBUS-DP OUT**



### PROFIBUS-DP



### **Power Supply**





Included in delivery

1 x end plate BL67

### **Functional principle**

The pin resp. signal assignment results from the combination with an electronic module. You find the pin configuration and the wiring diagrams on the data sheet of the corresponding electronic module.

BL67 base modules are connected to the right of the gateway, using two screws for each module. A DIN rail is not required. This way, a compact and stable unit is built. The unit can now be mounted on a DIN rail or directly on the machine.

The field devices are connected to the base modules which are available with different connection technology (M8, M12, M23 and 7/8").

#### Note

Further technical data like temperature range are determined by the electronic modules and can be found on the data sheets.

BL67 electronic modules are plugged on the purely passive base modules which in turn are connected to the field devices. The separation of connection level and electronics simplifies maintenance considerably. Flexibility is enhanced because the user can choose between base modules with different connection technologies.

The electronic modules are completely independent of the higher level fieldbus through the use of gateways.

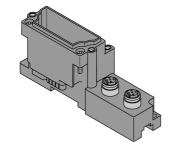
BL67 gateways are the head component of a BL67 station. They are designed to connect the modular fieldbus nodes to the higher-level fieldbus (PROFIBUS-DP, DeviceNet, CANopen, Ethernet Modbus TCP, PROFINET, EtherCAT or EtherNet/IP).

All BL67 electronic modules communicate via the internal module bus, the data of which is transferred to the fieldbus via the gateway. All I/O modules can thus be configured independently of the bus system.



### Compatible base modules

### **Dimension drawing**



### Type

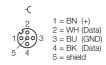
BL67-B-2M12 6827186 2 x M12, 5-pole, female, a-coded

### Pin configuration

.../S2500 Connectors



../S2501 Connectors



Connectors .../S2503





### LED display

LED	Color	Status	Meaning
D		OFF	No error message or diagnostics active.
	RED	ON	Failure of module bus communication. Check if more than 2
			adjacent electronic modules are pulled. Relevant modules
			are located between gateway and this module.
	RED	FLASHING (0.5 Hz)	Upcoming module diagnostics
RW0 / RW1		OFF	No tag, no active diagnostics
	GREEN	ON	Tag available
	GREEN	FLASHING (2 Hz)	Data exchange with tag enabled
	RED	ON	Read/write head error
	RED	FLASHING (2 Hz)	Short-circuit in the supply line of read/write head



### **Accessories**

Type code	ldent no.		Dimension drawing
RKM52-6M	6914145	Power supply cable, 7/8" female connector, straight, 4-pin + PE, cable length: 6 m, jacket material: PUR, gray	
RSM-2RKM50	6914950	Power supply T-splitter, 1 x 7/8" male, 2 x 7/8" female, 5-pin, ampacity: 9 A, Rated voltage: 250 V, Temperature: -40 °C+80 °C, wired in parallel	73.0 7/8-16UN 37.4 28.0 26.0 7/8-16UN 0 26.0 7/8-16UN