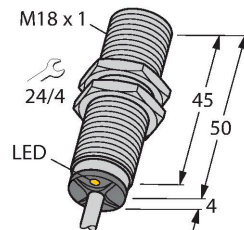


# BI5-M18-AD4X

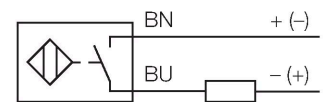
## Inductive Sensor



### Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- DC 2-wire, 10...65 VDC
- NO contact
- Cable connection

### Wiring diagram



### Technical data

|                                        |                                                     |
|----------------------------------------|-----------------------------------------------------|
| Type                                   | BI5-M18-AD4X                                        |
| ID                                     | 44110                                               |
| <b>General data</b>                    |                                                     |
| Rated switching distance               | 5 mm                                                |
| Mounting conditions                    | Flush                                               |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm                         |
| Correction factors                     | St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4 |
| Repeat accuracy                        | $\leq 2$ % of full scale                            |
| Temperature drift                      | $\leq \pm 10$ %                                     |
| Hysteresis                             | 1...15 %                                            |
| <b>Electrical data</b>                 |                                                     |
| Operating voltage $U_B$                | 10...65 VDC                                         |
| Ripple $U_{ss}$                        | $\leq 10$ % $U_{Bmax}$                              |
| DC rated operating current $I_o$       | $\leq 100$ mA                                       |
| Residual current                       | $\leq 0.6$ mA                                       |
| Isolation test voltage                 | 0.5 kV                                              |
| Short-circuit protection               | yes/Cyclic                                          |
| Voltage drop at $I_o$                  | $\leq 5$ V                                          |
| Wire break/reverse polarity protection | Complete                                            |
| Output function                        | 2-wire, NO contact, 2-wire                          |
| Smallest operating current             | $\geq 3$ mA                                         |
| Switching frequency                    | 1 kHz                                               |
| <b>Mechanical data</b>                 |                                                     |
| Design                                 | Threaded barrel, M18 x 1                            |
| Dimensions                             | 54 mm                                               |
| Housing material                       | Metal, CuZn, Chrome-plated                          |

### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

|                                       |                                            |
|---------------------------------------|--------------------------------------------|
| Active area material                  | Plastic, PA12-GF30                         |
| End cap                               | Plastic, EPTR                              |
| Max. tightening torque of housing nut | 25 Nm                                      |
| Electrical connection                 | Cable                                      |
| Cable quality                         | Ø 5.2 mm, LifYY, PVC, 2 m                  |
| Core cross-section                    | 2 x 0.34 mm <sup>2</sup>                   |
| Environmental conditions              |                                            |
| Ambient temperature                   | -25...+70 °C                               |
| Vibration resistance                  | 55 Hz (1 mm)                               |
| Shock resistance                      | 30 g (11 ms)                               |
| Protection class                      | IP67                                       |
| MTTF                                  | 2283 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                                |

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating different mounting configurations for a sensor. Each sensor is represented as a rectangular plate with a central circular active area (highlighted in yellow) and a threaded mounting post.

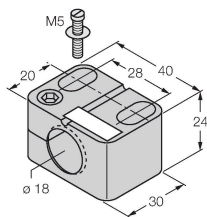
- Top Diagram:** Shows a single sensor mounted on a flat surface. The dimension **T** is indicated as the distance from the bottom edge of the sensor plate to the center of the active area.
- Middle Diagram:** Shows two sensors mounted on a flat surface. The dimension **G** is indicated as the distance between the center of the active area of one sensor and the center of the active area of the other sensor.
- Bottom Diagram:** Shows two sensors mounted on a flat surface. The dimension **D** is the distance between the centers of the two active areas. The dimension **S** is the distance from the center of an active area to the right edge of the sensor plate. The dimension **W** is the total width of the sensor plate.

|                        |         |
|------------------------|---------|
| Distance D             | 2 x B   |
| Distance W             | 3 x Sn  |
| Distance T             | 3 x B   |
| Distance S             | 1.5 x B |
| Distance G             | 6 x Sn  |
| Diameter active area B | Ø 18 mm |

Accessories

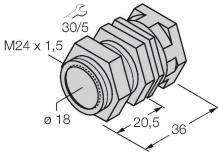
BST-18B 6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



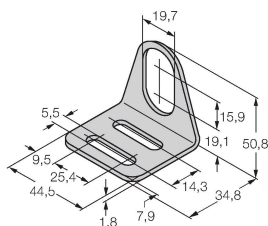
QM-18 6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



MW18 6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18 6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

