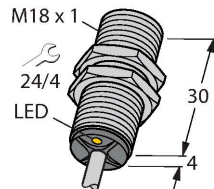


BI7-G18K-AD4X

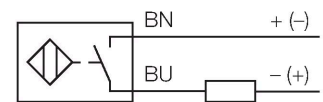
Inductive Sensor



Features

- M18 × 1 threaded barrel
- Chrome-plated brass
- DC 2-wire, 10...65 VDC
- NO contact
- Cable connection

Wiring diagram



Technical data

Type	BI7-G18K-AD4X
ID	4414540
General data	
Rated switching distance	7 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	1...15 %
Electrical data	
Operating voltage U_B	10...65 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 100 mA
Residual current	≤ 0.6 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 5 V
Wire break/reverse polarity protection	Complete
Output function	2-wire, NO contact, 2-wire
Smallest operating current	≥ 3 mA
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	34 mm
Housing material	Metal, CuZn, Chrome-plated

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	25 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	2 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

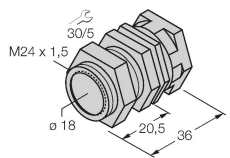
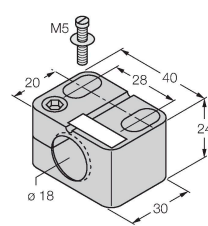
Mounting instructions/Description

The image contains three technical diagrams illustrating different mounting configurations for a sensor. The sensor is depicted as a rectangular plate with a central circular active area highlighted in yellow.

- Top Diagram:** Shows a single sensor mounted on a surface. A dimension line labeled 'T' indicates the distance from the bottom edge of the sensor to the mounting surface.
- Middle Diagram:** Shows two sensors mounted on a surface. A dimension line labeled 'G' indicates the distance between the centers of the two sensors.
- Bottom Diagram:** Shows two sensors mounted on a surface. Three dimension lines are present: 'D' indicates the distance between the centers of the two sensors, 'S' indicates the distance from the center of a sensor to the mounting surface, and 'W' indicates the width of the mounting surface.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

Accessories

QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.	BST-18B	6947214	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6
					
MW18	6945004	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	BSS-18	6901320	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene
