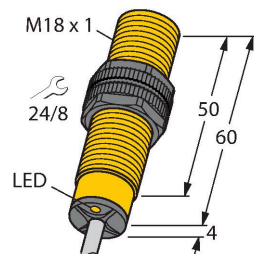


# BI5-S18-AD4X

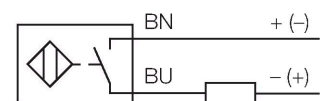
## Inductive Sensor



### Features

- Threaded barrel, M18 x 1
- Plastic, PA12-GF30
- DC 2-wire, 10...65 VDC
- NO contact
- Cable connection

### Wiring diagram



### Technical data

|  |   |
|--|---|
| Type                                   | BI5-S18-AD4X  |
| ID                                     | 44560   |
| <b>General data</b>                    |   |
| Rated switching distance               | 5 mm  |
| Mounting conditions                    | Flush   |
| Secured operating distance             | $\leq (0.81 \times S_n)$ mm                         |
| Correction factors                     | St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4 |
| Repeat accuracy                        | $\leq 2$ % of full scale                            |
| Temperature drift                      | $\leq \pm 10$ %                                     |
| Hysteresis                             | 1...15 %  |
| <b>Electrical data</b>                 |   |
| Operating voltage $U_B$                | 10...65 VDC   |
| Ripple $U_{ss}$                        | $\leq 10$ % $U_{Bmax}$                              |
| DC rated operating current $I_o$       | $\leq 100$ mA                                       |
| Residual current                       | $\leq 0.6$ mA                                       |
| Isolation test voltage                 | 0.5 kV  |
| Short-circuit protection               | yes/Cyclic  |
| Voltage drop at $I_o$                  | $\leq 5$ V  |
| Wire break/reverse polarity protection | Complete  |
| Output function                        | 2-wire, NO contact, 2-wire                          |
| Smallest operating current             | $\geq 3$ mA   |
| Switching frequency                    | 1 kHz   |
| <b>Mechanical data</b>                 |   |
| Design                                 | Threaded barrel, M18 x 1                            |
| Dimensions                             | 64 mm   |
| Housing material                       | Plastic, PA12-GF30                                  |

### Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

## Technical data

|                                       |  |
|---------------------------------------|--|
| Active area material                  | Plastic, PA12-GF30                         |
| End cap                               | Plastic, EPTR                              |
| Max. tightening torque of housing nut | 2 Nm                                       |
| Electrical connection                 | Cable                                      |
| Cable quality                         | Ø 5.2 mm, LifYY, PVC, 2 m                  |
| Core cross-section                    | 2 x 0.34 mm <sup>2</sup>                   |
| <b>Environmental conditions</b>       |  |
| Ambient temperature                   | -25...+70 °C                               |
| Vibration resistance                  | 55 Hz (1 mm)                               |
| Shock resistance                      | 30 g (11 ms)                               |
| Protection class                      | IP67                                       |
| MTTF                                  | 2283 years acc. to SN 29500 (Ed. 99) 40 °C |
| Switching state                       | LED, Yellow                                |

## Mounting instructions

### Mounting instructions/Description



|            |       |
|------------|-------|
| Distance D | 2 x B |
|------------|-------|

|            |        |
|------------|--------|
| Distance W | 3 x Sn |
|------------|--------|

|            |       |
|------------|-------|
| Distance T | 3 x B |
|------------|-------|

|            |         |
|------------|---------|
| Distance S | 1.5 x B |
|------------|---------|

|            |        |
|------------|--------|
| Distance G | 6 x Sn |
|------------|--------|

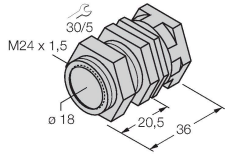
|                        |         |
|------------------------|---------|
| Diameter active area B | Ø 18 mm |
|------------------------|---------|

## Accessories

QM-18

6945102

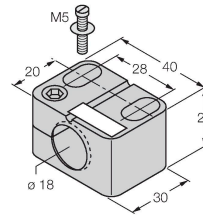
Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



BST-18B

6947214

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



MW18

6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-18

6901320

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

