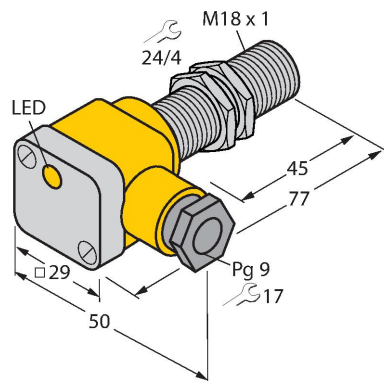


BI5-G18SK-AN6X

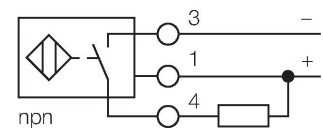
Inductive Sensor



Features

- M18 × 1 threaded barrel
- Chrome-plated brass
- DC 3-wire, 10...30 VDC
- NO contact, NPN output
- Terminal chamber

Wiring diagram



Technical data

Type	BI5-G18SK-AN6X
ID	46421
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, NPN
Switching frequency	0.5 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	77 mm
Housing material	Metal, CuZn, Chrome-plated

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Terminal chamber cover material	plastic, Ultem
Terminal chamber housing material	plastic, PA12-GF30
Active area material	Plastic, PA12-GF30
Max. tightening torque of housing nut	25 Nm
Electrical connection	Terminal chamber
Clamping ability	≤ 2.5 mm²
Cable external diameter	4.5...8 mm
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow
Included in delivery	cable gland; 2x plastic seals

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating the mounting of a terminal chamber. The top diagram is a side view showing a square terminal chamber with a central circular opening and a threaded rod passing through it. A dimension line labeled 'T' indicates the thickness of the chamber. The middle diagram is a top view showing two terminal chambers, one of which is being positioned relative to another. A dimension line labeled 'G' indicates the distance between the centers of the two chambers. The bottom diagram is a perspective view showing a terminal chamber with two threaded rods passing through it. A dimension line labeled 'D' indicates the distance between the centers of the two rods. A dimension line labeled 'S' indicates the distance from the center of a rod to the edge of the chamber. A dimension line labeled 'W' indicates the width of the chamber.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

Accessories

QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.	BST-18B	6947214	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6
					
MW18	6945004	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	BSS-18	6901320	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene
					