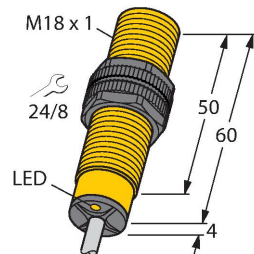


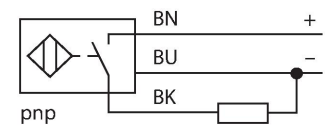
BI5-S18-AP6X Inductive Sensor



Features

- Threaded barrel, M18 x 1
- Plastic, PA12-GF30
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI5-S18-AP6X
ID	46560
General data	
Rated switching distance	5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	≤ 2 % of full scale
Temperature drift	$\leq \pm 10$ %
Hysteresis	3...15 %
Electrical data	
Operating voltage U_B	10...30 VDC
Ripple U_{ss}	≤ 10 % U_{Bmax}
DC rated operating current I_o	≤ 200 mA
No-load current	≤ 15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	0.5 kV
Short-circuit protection	yes/Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire break/reverse polarity protection	yes/Complete
Output function	3-wire, NO contact, PNP
Switching frequency	1 kHz
Mechanical data	
Design	Threaded barrel, M18 x 1
Dimensions	64 mm
Housing material	Plastic, PA12-GF30

Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Active area material	Plastic, PA12-GF30
End cap	Plastic, EPTR
Max. tightening torque of housing nut	2 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating different mounting configurations for a sensor.

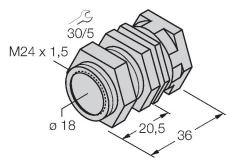
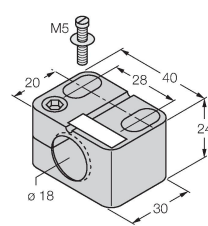
1. The top diagram shows a single sensor mounted to a vertical surface using a screw. A dimension line labeled 'T' indicates the distance from the mounting surface to the center of the sensor's active area.

2. The middle diagram shows two sensors mounted to a vertical surface using a single screw. A dimension line labeled 'G' indicates the distance between the centers of the two sensors.

3. The bottom diagram shows two sensors mounted to a vertical surface using a single screw. It includes three dimension lines: 'D' for the distance between the centers of the two sensors, 'S' for the distance from the mounting surface to the center of the sensor, and 'W' for the width of the sensor body.

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 18 mm

Accessories

QM-18	6945102	Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 × 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.	BST-18B	6947214	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6
					
MW18	6945004	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	BSS-18	6901320	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene
